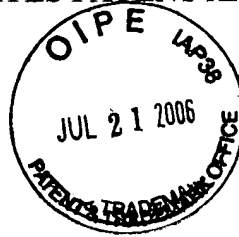


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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Patent Application



Inventors: Björn HEED

Docket No.: 10400-000247/US

Conf. No.: Unknown

Application No.: 09/402,185

Group Art Unit: Unknown

Filing Date: September 28, 1999

Title: METHOD AND APPARATUS FOR FRICTION STIR WELDING

**REVOCATION AND SUBSTITUTION OF POWER OF
ATTORNEY AND CHANGE OF ADDRESS**

Customer Service Window
Randolph Building
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July 21, 2006

Sir:

POWER OF ATTORNEY

The Declaration submitted along with this application includes a Power of Attorney listing the attorneys of Orum & Roth L.L.C. Please hereby revoke the aforementioned attorneys and substitute the attorneys of Customer No. 30593, including the following attorneys of Harness, Dickey & Pierce, P.L.C., to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

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I request the Patent and Trademark Office to direct all correspondence and telephone calls relative to this application to Customer No. 30593, Harness, Dickey & Pierce, P.L.C., P.O. Box 8910, Reston, Virginia 20195, (703) 668-8000.

The undersigned is empowered with full Power of Attorney on behalf of the assignee (Avure Technologies AB) whose interest in the present application is empowered by the Assignment recorded on **Reel: 010504; Frame: 0486.**

Respectfully submitted,

HARNESS, DICKEY & PIERCE, P.L.C

By: _____

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